

Work Order ID 61259

Wednesday, August 11, 2010 1:01:31 PM



Page 1

Item ID: D3910-3

Accept



Setup Start



Revision ID:

Item Name: Crosstube Lug

Stop



Start Date: 8/11/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 8/25/2010 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3910	B

100

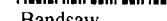
0.00

€

mk 10/08/16

8

Ø



Bandsaw

Memo

0.00

Cut to 1.450" Long

Jeaspa Bandsaw

110

0.00

28 10/08/17

8

Ø



HAAS I

Memo

0.00

HAAS CNC vertical machine #1

MACHINE AS PER FOLIO FA865 AND DWG

FOLIO REV: AA

DWG REV: B

DEBURR

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC2- Inspect parts off machine FAI/FAIB

0.00

8 17

QC

Quality Control

Memo 8/10/08/17

130



QC8- Inspect parts - second check

0.00

DTP 10/08/18

8 18

QC

Quality Control

Memo

0.00

140



Chemical Conversion Coat per QSI005 4.1

0.00

W 10 08 19 (8)

HandFinish

Hand Finishing

Meme

0.00

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Customer:

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Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150



Powdercoat

Powder Coating

White Gloss(Ref:4.3.5.1) per QS1005 4.3-Alum
M115291 11:15 5
3200 T.O
11:45 F.

0.00

8-16-10-8-24

160



QC

Quality Control

QC3- Inspect Part Finish

0.00

11/16/24 80

Memo

0.00

170



Packaging

Packaging

Identify as per dwg & Stock Location: S07

0.00

10/16/24 S07

Memo

0.00

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Picklist Print

Wednesday, August 11, 2010 1:01:31 PM

Page 1

Work Order ID: 61259



Parent Item: D3910-3



Parent Item Name: Crosstube Lug

Start Date: 8/11/2010

Required Date: 8/25/2010

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD
REV:B AS PER REV B 10-03-23 JLM VERIFIED BY:DD

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2423 		Manufactured	No			100	f	371.4588	0.13	1.094737 			

Lug Extrusion

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT06	371.4587795	
43722	180	
→ 45800	191.458779	

1.094 8/11/08/16

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DART AEROSPACE LTD	Work Order:	61259
Description: Crosstube Lug	Part Number:	D3910-3
Inspection Dwg: D3910 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by: SD
Date: 10/08/17

Audited by:	DJP
Date:	10/08/18

Preliminary Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A	10.04.20	New Issue	KJ	 

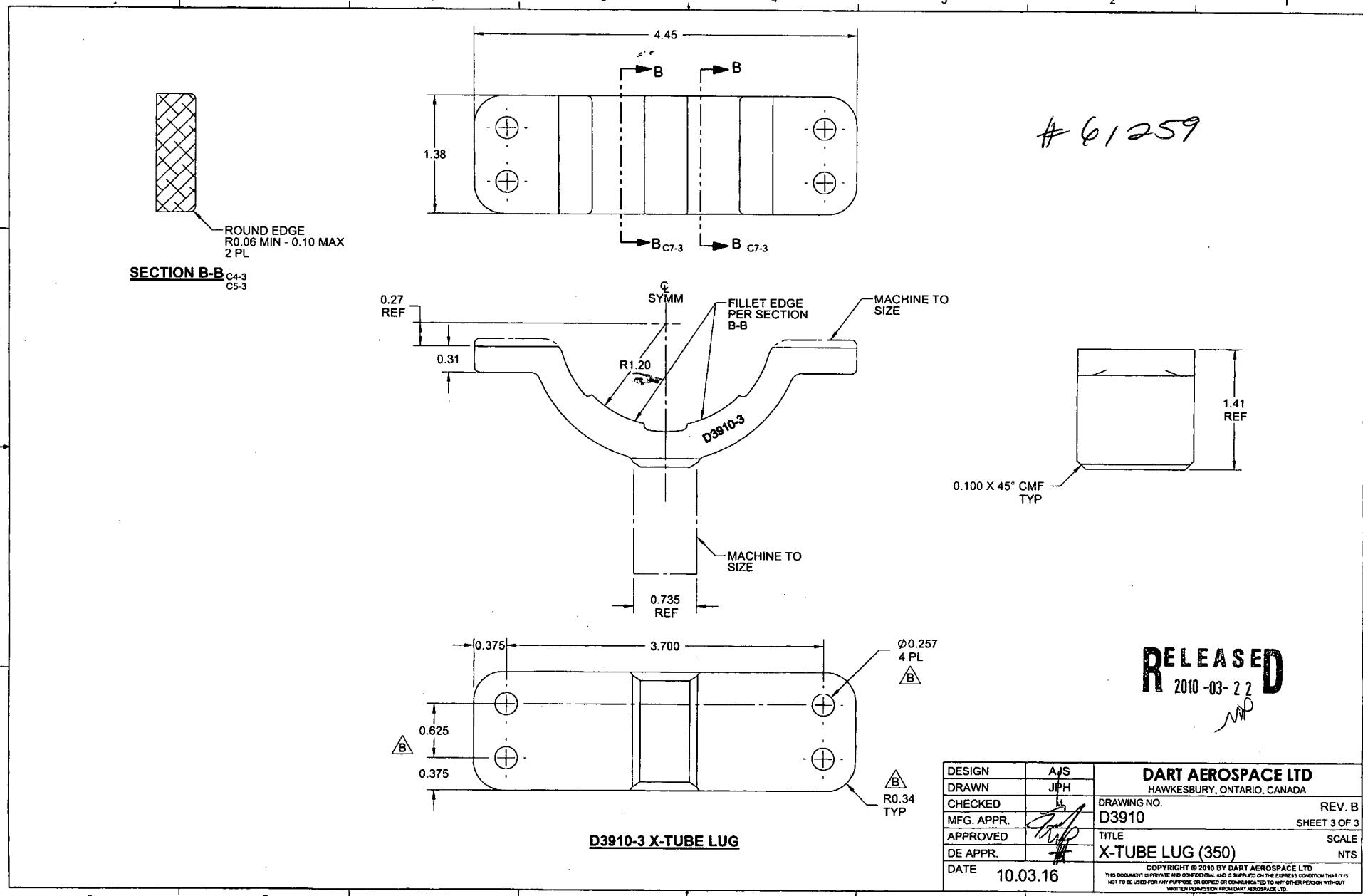
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61259

RELEASED
2010-03-22

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3910	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		X-TUBE LUG (350)	
DATE	10.03.16	NTS	

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